

Model I Liner

CONFIDENTIAL

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Attention: [Redacted]

Li, Mr. (11/11/11)

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Dear [Redacted]

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Yesterday I spoke to you on the phone regarding the fabrication of 11-gage stainless steel liners. Enclosed is one set of prints which comprise all of the drawings needed in order to fabricate and assemble an 11-gage liner for the Model 1 Incinerator. These are actually prints of all of the appropriate drawings for the 16-gage liner; and on these we have written in red pencil dimensional and other changes which have to be followed to fabricate the liner from thicker (0.125" vs. 0.063") material. You will note that no changes are indicated on several of the prints; the use of the thicker material does not necessitate any changes in the respective components or assemblies.

Your attention is directed to Drawing 354-327, Basket Top Band. Information regarding the type of weld, type and dimension of the filler rod, and type of welding process to be used for the 16-gage liner had inadvertently been omitted from the original drawing. This information has been added to the print in black pencil, and the appropriate change in the size of filler rod to be used for an 11-gage liner has been indicated in red pencil.

As a matter of convenience, I am enclosing a copy of a "List of Material, Spare Liner of 11-Gage Sheet for Model 1 Incinerator." This lists the numbers of all of the drawings pertinent to the manufacture and assembly of the liner for the Model 1 unit, as well as the names of the various components and assemblies and the number of each required.

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We are interested in receiving a proposal from you for the fabrication of 1, 2, and 3 liners. Since this is the only set of drawings we have, please do not make any marks on them. We would appreciate your having these drawings, along with your proposal, back to us by November 29.

The tool for punching the louvers will be furnished by us.

Sincerely yours,

Enclosure: Drawings



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AA:MC

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